

Revolutionary Self-Calibrating Hydrogen Measurement for Industrial Applications

The intrinsically safe HY-OPTIMA® 5330 series delivers unparalleled reliability, robustness, and durability to hydrogen in-line monitoring across various industrial applications, from chemical facilities and refineries to the burgeoning green hydrogen economy. Built on H2scan's zero maintenance and patented solid-state hydrogen sensing technology, it is the only hydrogen sensor capable of providing years of drift-correcting and self-calibrating operation. The sensor's real-time, hydrogen-specific measurements enhance process efficiencies, improve yields, reduce maintenance costs, and support the green hydrogen economy.

Intrinsically Safe HY-OPTIMA Analyzer Enhances H2scan's Patented Hydrogen Sensing Technology

The new Intrinsically safe HY-OPTIMA 5330 series provides continuous, hydrogen-specific monitoring without cross-sensitivity to other gases. Its compact design allows for easy installation, whether standalone or integrated into existing analyzer systems. The unit's self-calibrating capability does not require any consumables, and delivers long-term accuracy, significantly reducing the total cost of ownership as well as enhancing the reliability of the hydrogen monitoring solution.

Long-Term Reliability:

Enjoy maintenance-free operation from H2scan's hydrogen process analyzer

Versatile Integration: Easily installed as a stand-alone hydrogen measurement device or integrates seamlessly into existing OEM systems

Broad Applicability:

Ideal for a wide range of industries, including refineries, petrochemical facilities, gas manufacturing, hydrogen-based process lines, hydrogen production and distribution, fuel cells, electrolyzers, and many more hydrogen economy applications

Cost-Effective:

Achieve comprehensive coverage while reducing the total cost of ownership by more than 40% over its long lifespan

Improved Safety: Enhance safety during hydrogen production or use with accurate hydrogen measurement

Easy In-line Integration: Compact form factor fits seamlessly into processing gas streams

Green Operations: No consumables required, supporting environmentally friendly operations & maintenance practices



Key Features and Benefits

- Self-calibration eliminates drift and maintains accuracy
- No consumables such as calibration gases are needed
- Zero reference or carrier gases are required
- Reliable long lifespan
- No cross-sensitivity to other gases preventing false H2 issues
- Continuous, real-time, accurate monitoring without process downtimes
- Tolerance of various harsh background contaminants
- Accessible serial communication via integrated digital and analog capabilities
- Relays to trigger alarms in any safety system
- Compact design allows for versatile installation options

Accuracy/Repeatability Specifications

Model	Hydrogen Range	Accuracy	Repeatability	
5331	LDL-0.5%	0.06%	0.06%	
	0.5%-2%	0.15%	0.15%	
	2%-5%	0.25%	0.25%	
	5%-10%	0.5%	0.5%	
Model	Hydrogen Range	Accuracy	Repeatability	
5332	LDL-5%	0.3%	0.3%	
Model	Hydrogen Range	Accuracy	Repeatability	
5333 ¹ 5334 ¹	LDL-10%	0.4%	0.2%	
	10%-30%	0.7%	0.3%	
	30%-70%	1.0%	0.4%	
	70%-100%	1.2%	0.5%	

Product Selection

	Hydrogen Range					
Model	Low	High	CO Limit	H2S Limit	T90 Response Time (sec)	Process Gas Temperature
5331	0.03%	10%	100 ppm	0	<90	-20°C to 60°C (-4°F to 140°F)
5332	0.4%	5%	0	0	<60	-20°C to 60°C (-4°F to 140°F)
5333¹	0.5%	100%	100 ppm	1000 ppm	<60	-20°C to 60°C (-4°F to 140°F)
53341	0.5%	100%	20%	3%	<90	-20°C to 50°C (-4°F to 122°F)

^{1.} Release pending. Specifications subject to change

Product Specifications

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Operating Conditions				
Operating Pressure (Hazardous Location)	0.95 - 1.1 ATM Absolute			
Survival Pressure	0.1 to 10 ATM Absolute			
Process Gas Temperature	See Product Selection Table Below			
Flow Rate	0.1 to 10 slpm (1/4" Tube)			
Operating Humidity	< 95% RH (non-condensing)			
Input/Output Signal				
Digital Communication	Modbus over RS-485, three-wire, half-duplex			
Relays	2 optically isolated open-collector switch circuits			
Analog	4-20 mA			
Power				
Input Voltage	10 to 15.6 VDC			
Input Power	2W			
Physical				
Dimensions	144.4 x 50 x 50 mm (5.68 x 1.97 x 1.97 in)			
Weight	748.43 g (1.65 lbs)			
Electrical Fitting	Twelve-Pin, M23			
Sensor Fitting	M20 face seal, ISO 9974-1			
Environmental				
Ingress Protection	IP66			
Operating Temperature	-40°C to 70°C (-40°F to 158°F)			
Storage Temperature	-40°C to 85°C (-40°F to 185°F)			
Certifications				
US/CAN	Class I, Div. 1 & Class I, Div. 2, Groups B,C, D			
ATEX	Ex II 1G + H ₂ Ga			
IECEx	Ex ia (H ₂) Ga			
SIL2	In Process			

^{*}Note: Analyzers are factory calibrated at 1 ATM Absolute

HY-OPTIMA 5330 IS Gen 5 Sensor Series Dimensions





